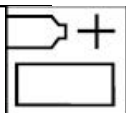


**BODYFINE**

- VOC compliant with the regulations
- Two component polyester based putty, suitable for thin putting over acrylic compound filler (BODY 3+1, BODY 4+1, BODY 5+1)
- Suitable and ideal for the filling of uneven surfaces and for thin putting
- It can be painted without the fear of creating shadows
- Easy to sand with water and provides a smooth, non porous surface

### General Technical Description



Mix 2-3% v/v Body Hardener with Bodyfine



Non force dry – 20-30 min / 23°C



IR drying 5-8 min

### Surface :

- Suitable for thin putting over acrylic compound filler
- For the filling of uneven surfaces

### Pretreatment / Cleaning of substrate:



Clean substrate using a soft cloth and BODY 771 ANTISIL NORMAL / BODY 771 ANTISIL FAST

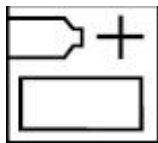
- Make sure the surface is air dried rather than wiped dry



- Make sure you always use appropriate face protection

## Product Application:

➡ Apply on uneven surfaces and over acrylic compound filler.



100:3 mix with  
BODY HARDENER  
Pot life: 4min / 23°C



P150 – P400 must be used  
in order to give a fine, non



Apply with the spatula



Store in a  
cool place



Non force dry –  
20-30min / 23 °C



Always wear protective  
equipment



Short wave 5 – 8 min



Follow the application  
instructions mentioned in this  
TDS

<b>Flash Point:</b>	31 °C/ 88 °F
<b>Specific Gravity:</b>	1.73g/cm <sup>3</sup>
<b>Solid Content (No thinner):</b>	87% Weight
<b>VOC (2001/42/EC)</b>	2004/42/HB(b)(250)115
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in the ready for use form of this product is 115 g/L	
<b>Theoretical Coverage:</b>	-
<b>Cleaning of equipment:</b>	Clean after final use with Body 740 ACRYL NORMAL
<b>Remarks:</b>	<ul style="list-style-type: none"> <li>• Application only with Body Hardener. Mix well with the putty. Do not add more than 3% as this may cause staining of the topcoat finish.</li> <li>• Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.</li> <li>• Do not apply at temperatures below +5 °C</li> <li>• It can be used by countries that do not adopt the VOC legislation as well.</li> <li>• Polyester materials have a limited shelf life. Store in a cool place and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers</li> </ul>

**I**

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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